



Mobile Climate Control

T-364PL Manual



SERVICE PARTS
for
MCC MODEL Y50-13606-XX
Gen IV

T-364PL

REV. 07/2014

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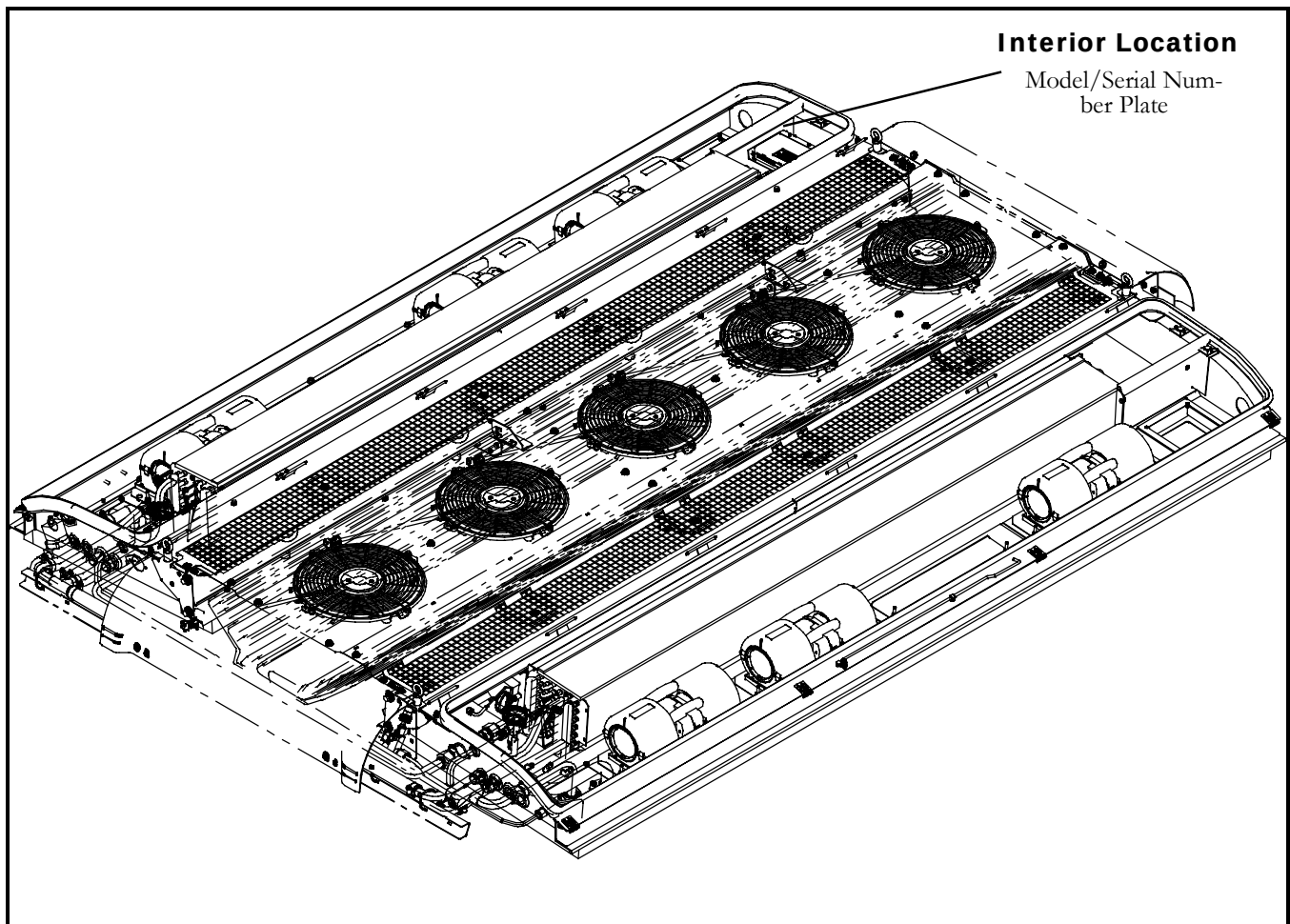
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INTRODUCTION

The Mobile Climate Control Y50-13606 (Gen IV) series units are of lightweight frame construction, designed to be installed on the vehicle roof. This parts list identifies service replacement parts for units found in the Model Chart.

MODEL / SERIAL NUMBER PLATE LOCATION



MODEL CHART

Part (Model) Number	Refrigerant	Controller	Thermostat	Filter Material	Evaporator & Condenser Motors
Y50-13606-00	R-134a	MCC	Adjustable	Natural Hair	Brushless



ORDERING INSTRUCTIONS

All orders and inquiries for parts must include: Unit Serial Number, Part no., description of part as shown on list and quantity required. Parts can be ordered by going to the following website:

www.mcc-hvac.com

GENERAL NOTES

To find replacement parts, determine major group in which replacement part is located, consult table of contents for the appropriate page for the illustrated breakdown of the replacement part. The following letter designations are used to classify parts throughout this list.

A/R *As Required*

NSA *Non-Stock Assembly* - order components listed under the assembly.

NSS *Not Sold Separately* - order next higher assembly or kit.

NS *Not Shown*

P *Painted*

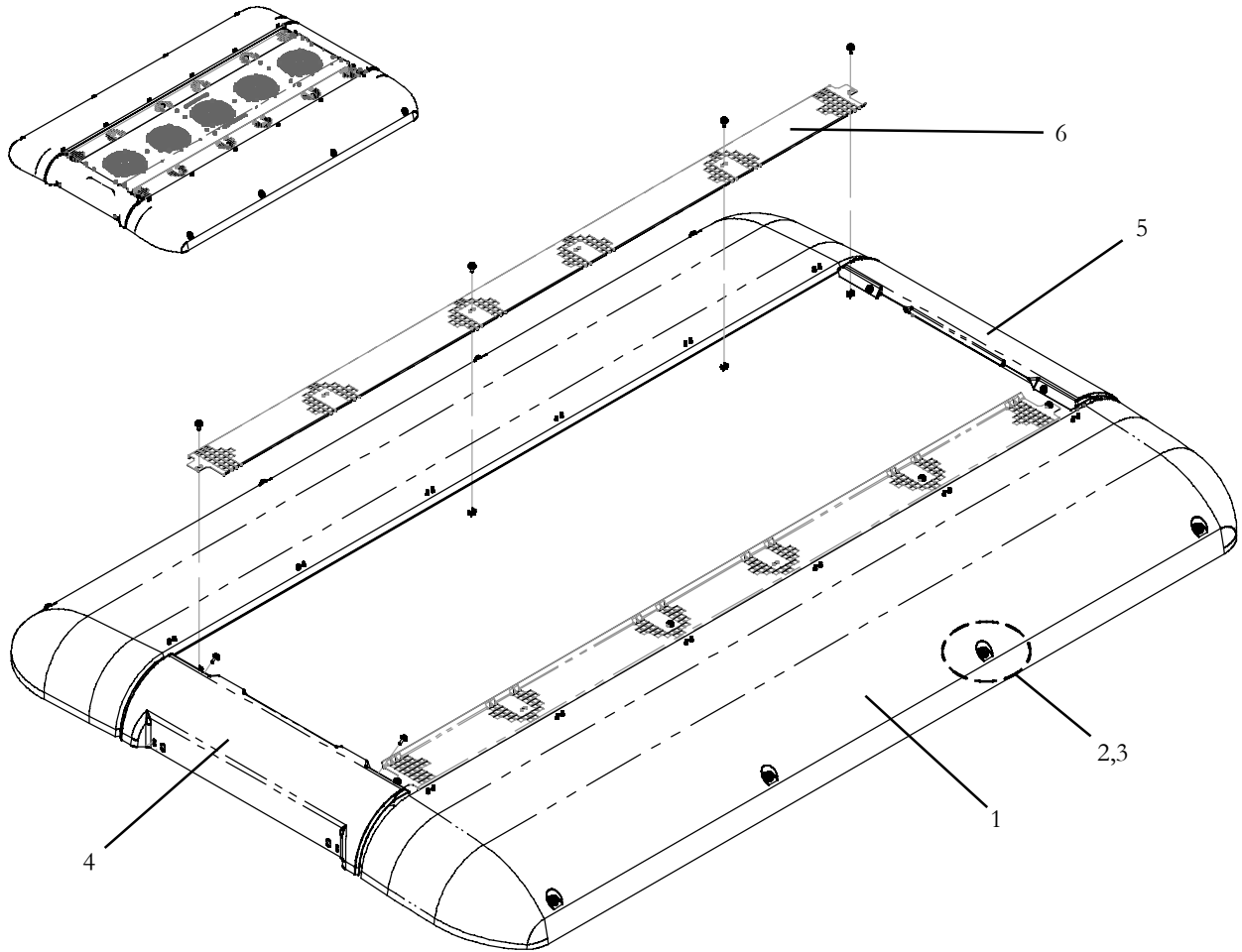
SST *Stainless Steel* - 300 Series unless otherwise specified.

SV Suffix SV added to part number designates service replacement part.

REF *Reference Only*



1 COVER KIT, FOR MODEL Y50-13606-00

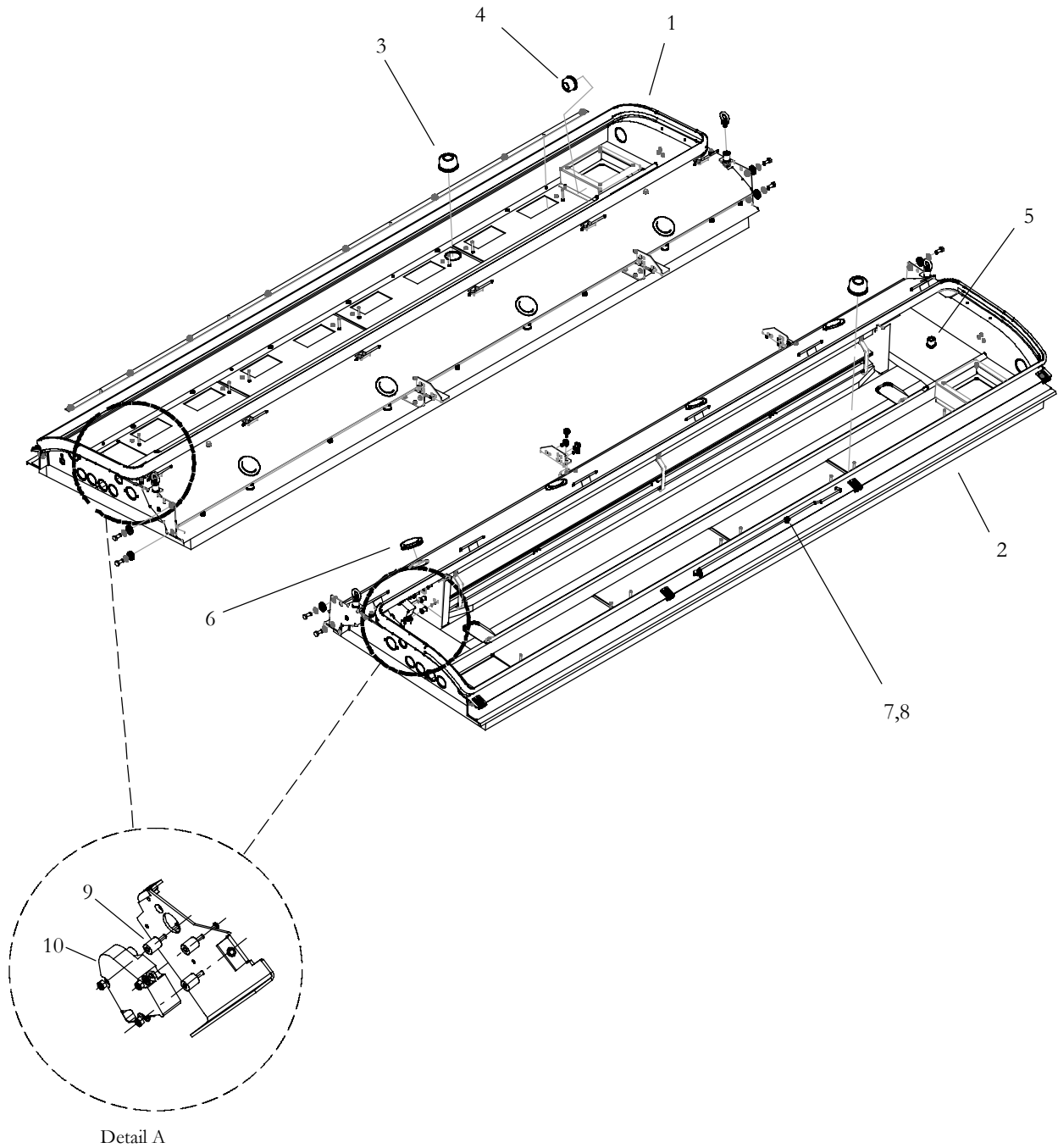


REF. KIT Y19-13607-01

Item	Part Number	Description	Qty
1	79-62148-04	Cover, Evaporator (Curb and Road Side) Each Includes:	2
2	34-62015-02	Stud, Captive, ¼ Turn Camloc	4
3	34-62022-00	Washer, Special Retaining	4
4	58-62236-01	Cover, End Spoiler	1
5	58-62236-07	Cover, End Spoiler, w/Sight Glasses	1
6	68-63898-00	Air Intake Grill, Condenser	2



2 EVAPORATOR HOUSING KIT - MODEL Y50-13606-00



REF. KIT: Y19-13606-02

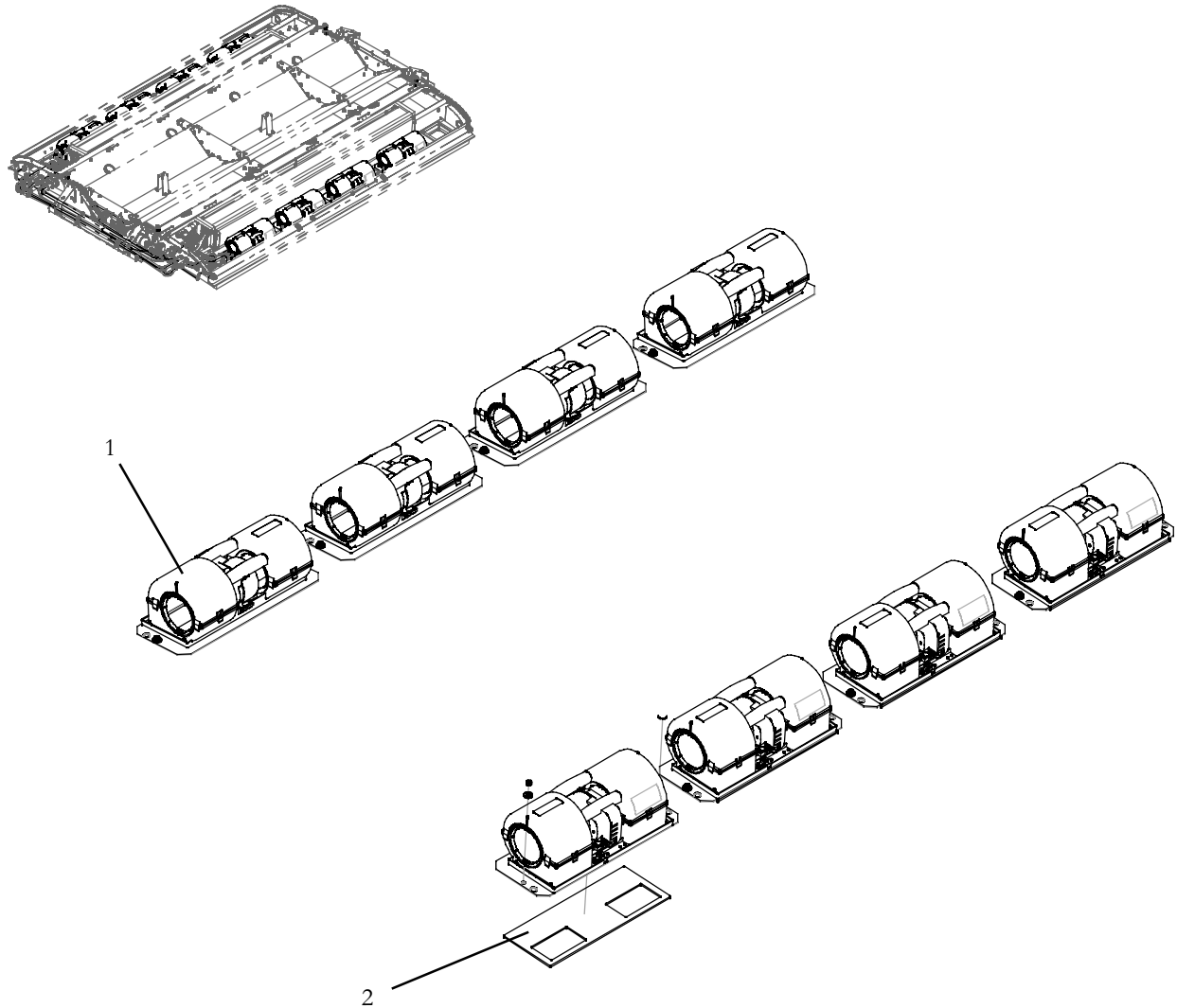
Item	Part Number	Description	Qty
1	42-62167-02	Seal, Base To Cover	2
2	42-62166-01	Gasket, Evaporator Base to Bus Body	2
3	58-60298-05	Grommet, 1.89"ID x 1.38" thru x 0.16"G	2
4	58-60298-04	Grommet, Cable Seal, 1.50"ID x 1.02" thru x 0.16"G	1



2 EVAPORATOR HOUSING KIT - MODEL Y50-13606-00 - Continued:			
Item	Part Number	Description	Qty
5	58-60298-01	Grommet, 0.75" ID x 0.39" thru x 0.16" G	1
6	58-60302-08	Grommet, DG48	8
7	73-62011-00	Prop Rod, Evaporator Cover	2
8	58-62126-00	Rod Clip	2
9	Y39-00005-00	Nylon Spacer, #8 x 0.63 LG	3
10	25-2660	Motor, Fresh Air Actuator	1



3 EVAPORATOR BLOWER KIT - UNIT MODEL Y50-13606-00

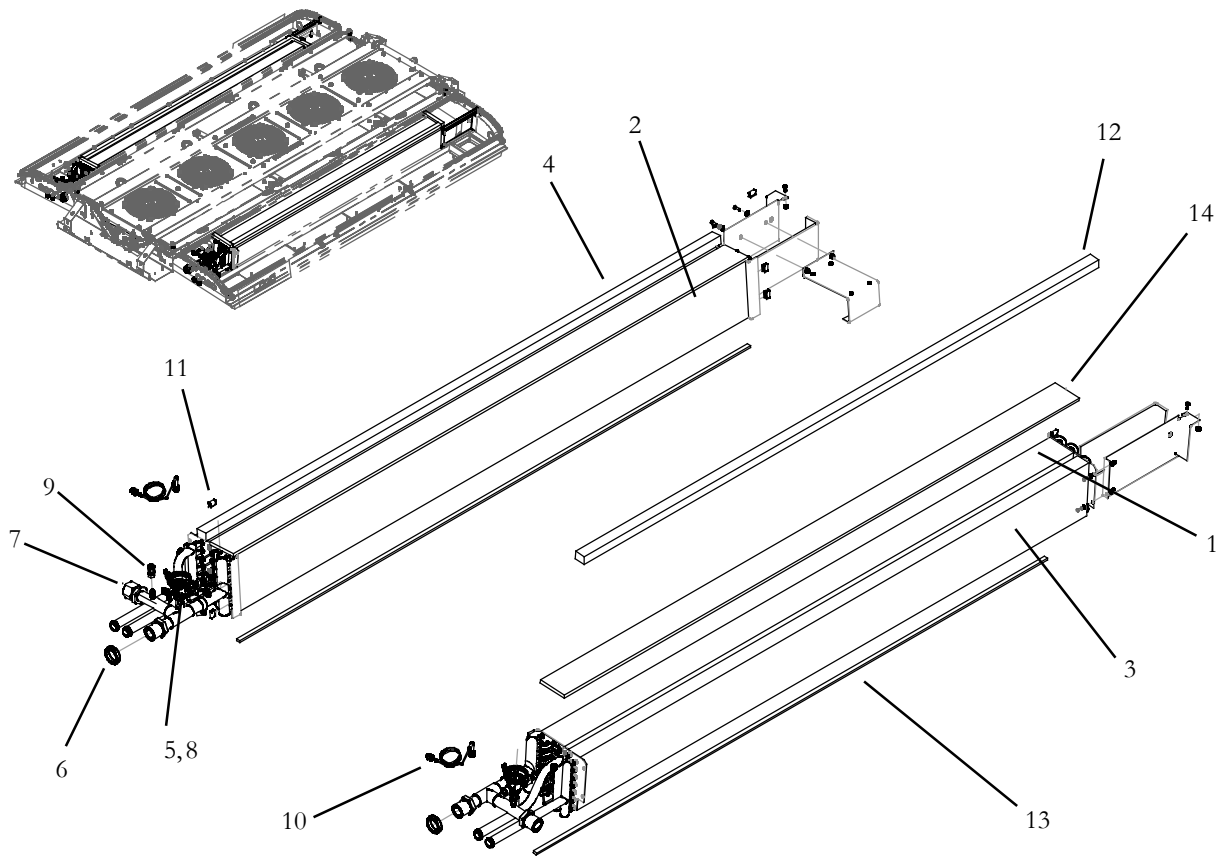


REF. KIT Y19-13609

Item	Part Number	Description	Qty
1	54-00627-02	Blower Assembly (Without Plate)	8
2	42-62161-00	Gasket, Double Radial Blower	8



4 EVAPORATOR COIL KIT - MODEL Y50-13606-00



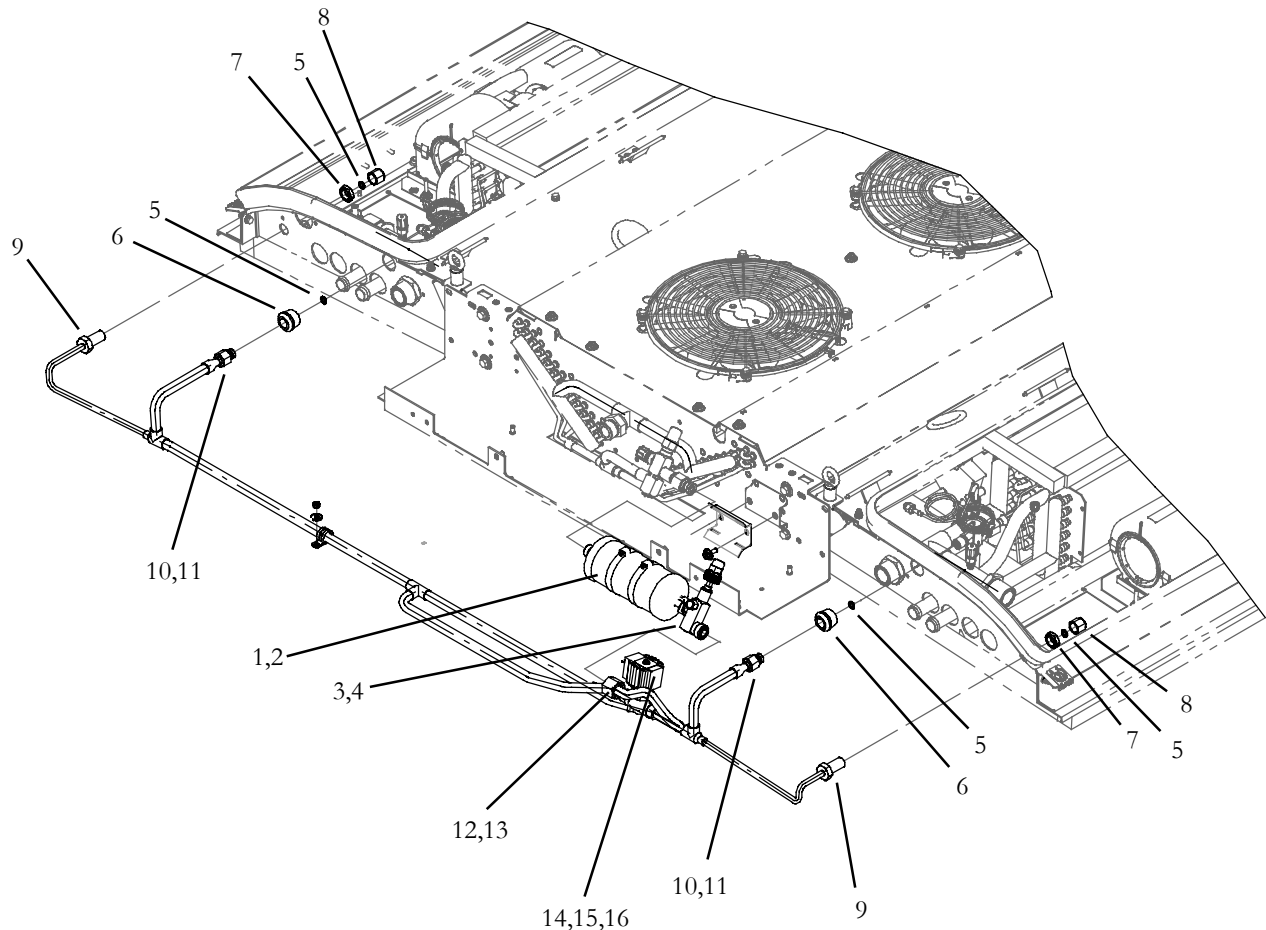
REF. KIT Y19-13611-01

Item	Part Number	Description	Qty
1	Y21-00009-00	Coil Assembly, Evaporator Left	1
2	Y21-00009-01	Coil Assembly, Evaporator Right	1
3	22-1238	Coil Assembly, Heater Left	1
4	22-1240	Coil Assembly, Heater Right	1
5	Y26-00033-00	Valve, Expansion, TGEN 4.5	2
6	34-06088-00	Nut, #16 ORS	2
7	42-00243-00	O-Ring, 0.921 ID x 0.139 THK	1
8	42-00243-04	O-Ring, 0.489 ID x 0.070 THK	2
9	Y27-00083-00	Fitting Assembly, Lowside Adaptor, 1/4" Flare x 7/16" SAE	2
10	56-62134-00	Tube Assembly, Equalizer	2
11	44-67003-00	Clamp, Clip On	13
12	42-00221-28	Gasket, 1" Polyurethane	2
13	AC801-401	Gasket, Foam 3/16" x 3/8" Hard	A/R
14	42-62041-12	Insulation, 0.38 THK	2



5 EVAPORATOR CONNECTION KIT, (REFRIGERANT)

5.1 LIQUID LINE COMPONENTS- Y50-13606-00



REF. KIT Y27-00086-00

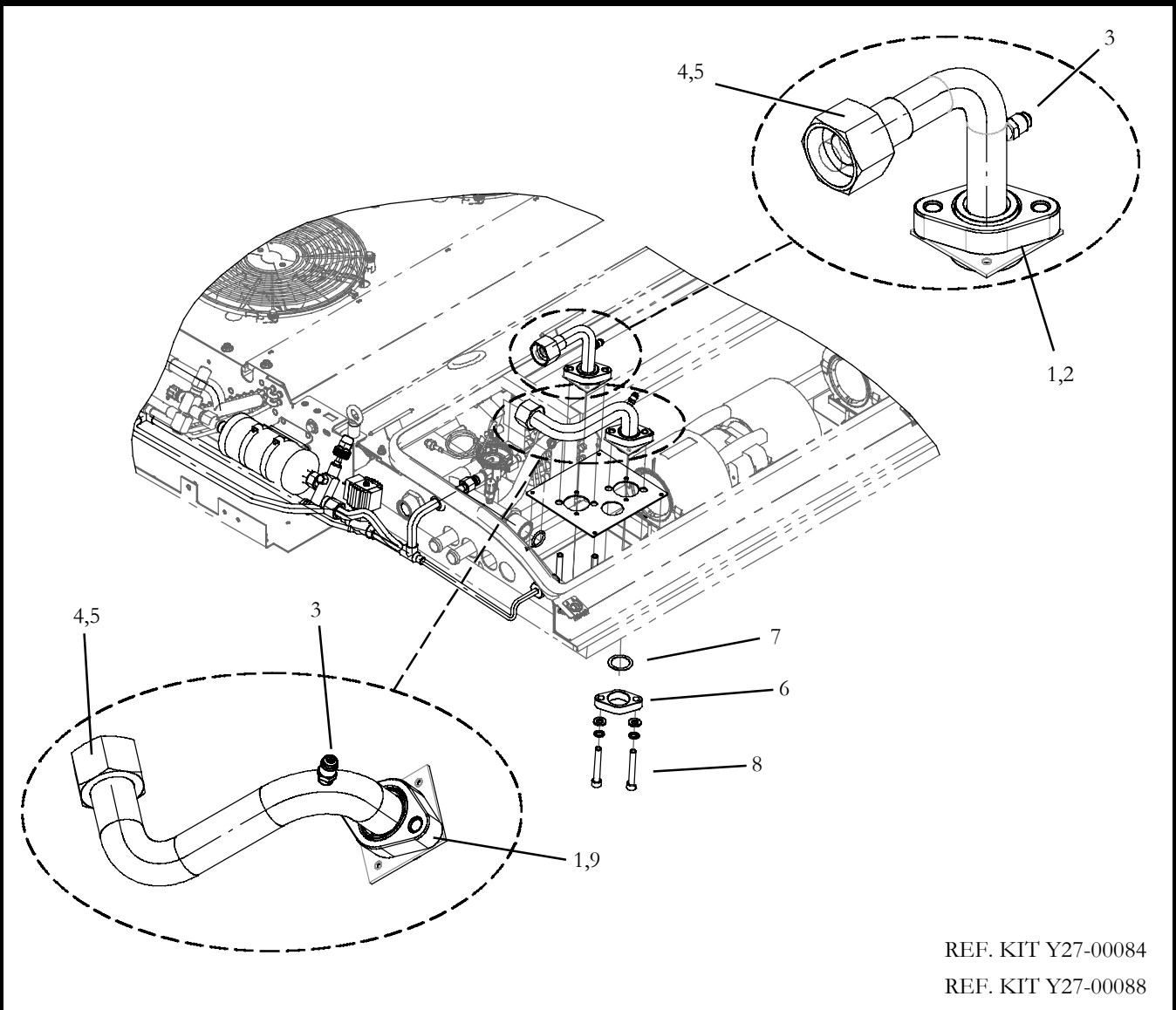
Item	Part Number	Description	Qty
1	14-00326-05	Filter Drier	1
2	42-00243-04	O-ring, 0.489" ID x 0.070" THK	2
3	14-00343-01	Valve, Service	1
4	42-00243-03	O-ring, 0.614" ID x 0.070" THK	1
5	42-00243-09	O-ring, 0.364" ID x 0.070" THK	4
6	58-60298-03	Grommet, 1.14" ID x 0.79" Thru ID x 0.16" G	2
7	34-06088-05	Nut, #6 ORS	2
8	40-00521-00	Cap Assembly, #6 ORS	2
9	40-00491-12	Fitting, ORS 11/16" - 16	2
10	40-00503-06	Collar, Brass, 3/8" OD Tube x ORS O-Ring Seal	2
11	40-60009-02	Hex Nut, ORS #6 x 3/8" OD Tube	2



5.1 EVAPORATOR CONNECTION KIT, LIQUID LINE COMPONENTS (Continued):			
12	40-00503-03	Collar, Brass, 3/8" OD Tube x #12 ORS O-Ring Seal	1
13	34-06121-03	Hex Nut, ORS 1"- 14 x 5/8" OD Tube	1
14	14-00236-00	Valve, Solenoid, Normally Closed 24VDC	1
15	14-00236-50	Coil, 24VDC	1
16	14-00236-51	Valve Repair Kit	1



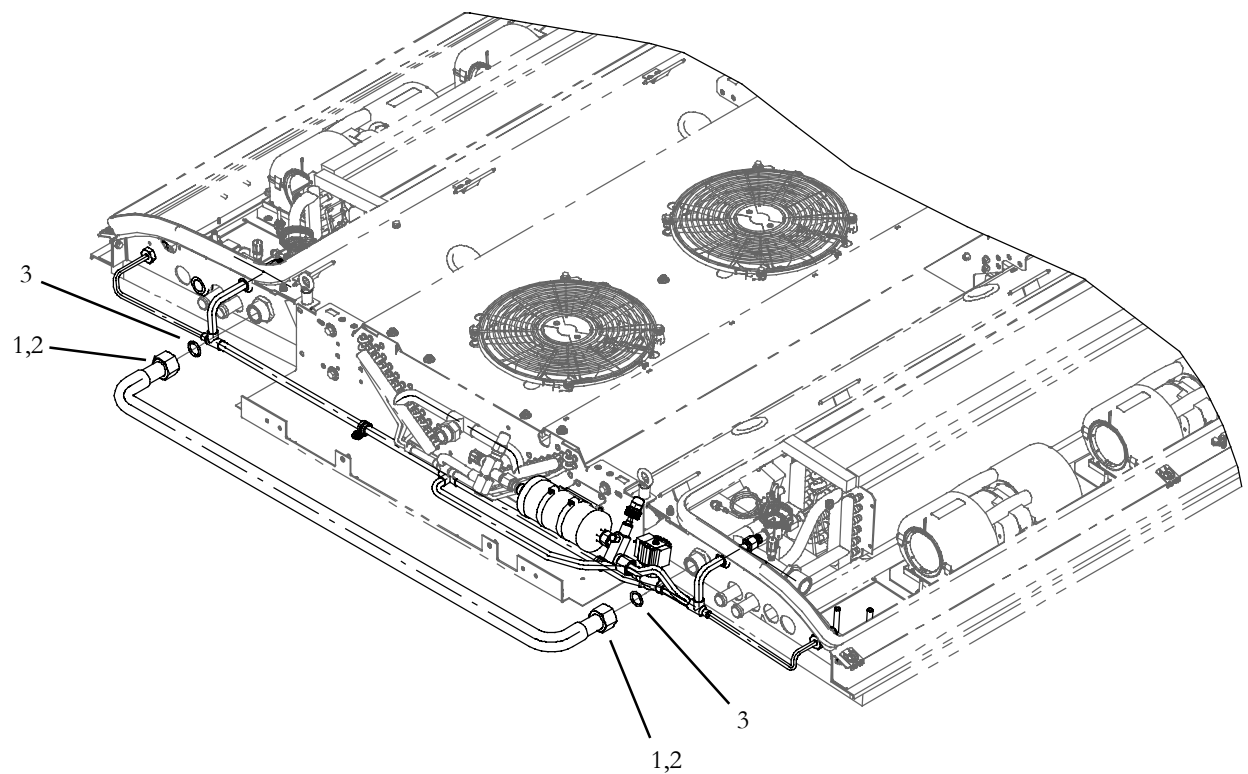
5.2 SUCTION AND DISCHARGE FEED THRU ASSEMBLIES- Y50-13606-00



Item	Part Number	Description	Qty
1	40-00590-00	Oval Flange	2
2	40-67007-01	Collar, Fitting, 7/8"	1
3	14-00351-00	Core, Valve, Schrader	2
4	40-00503-00	Collar, Brass, 7/8" Tube x ORS	2
5	34-06121-00	Nut, Hex, 1 7/16" - 12 - 7/8" Tube OD	2
6	40-00590-01	Oval Flange	1
7	42-62164-00	Gasket	2
8	34-06062-70	Cap Screw, M10 - 1.5	4
9	40-67007-00	Collar, Fitting, 1 1/8"	1



5.3 SUCTION GAS RETURN LINE- Y50-13606-00

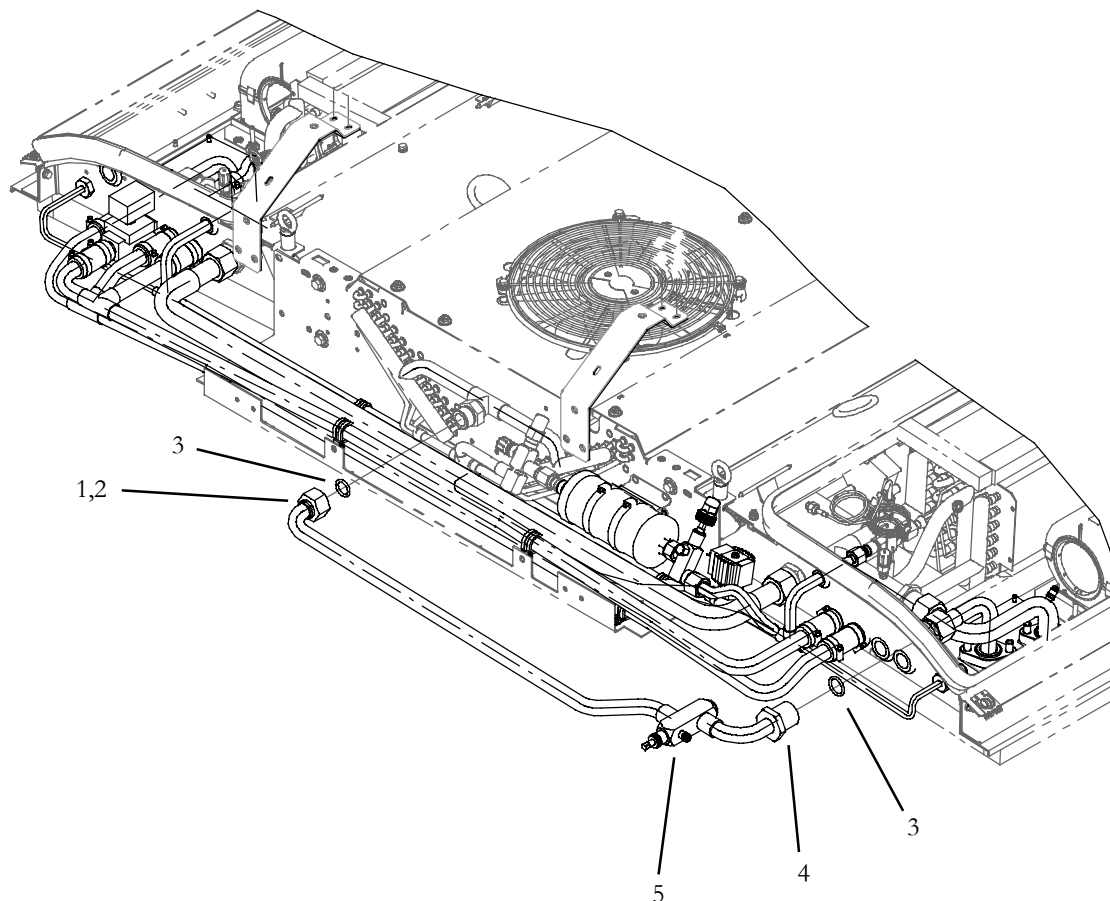


REF: KIT Y27-00089-00

Item	Part Number	Description	Qty
1	40-00503-00	Collar, Brass, 7/8" Tube x ORS	2
2	34-06121-00	Nut, Hex, 1 7/16" - 12 - 7/8" Tube OD	2
3	42-00243-00	O-Ring, 0.921 ID x 0.139 THK	2



5.4 DISCHARGE GAS SUPPLY LINE- Y50-13606-00

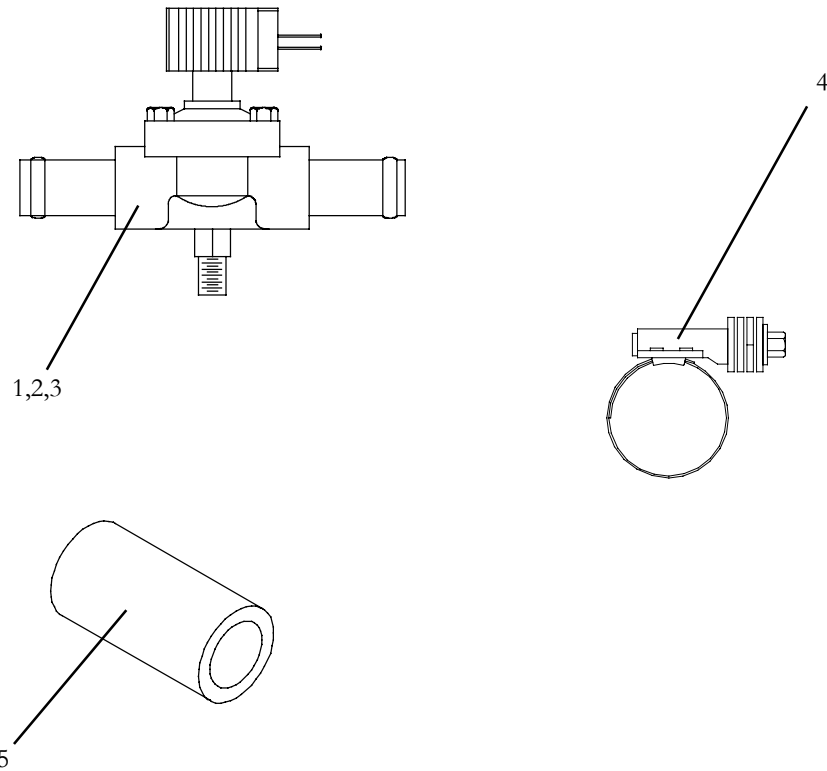


REF: KIT Y27-00085-00

Item	Part Number	Description	Qty
1	40-60008-07	Shoulder, ORS #14SP x 7/8 " OD Tube	1
2	34-06121-00	Nut, Hex, ORS #14 x 7/8 " OD Tube	1
3	42-00243-00	O-Ring, 0.921 ID x 0.139 THK	2
4	40-00491-00	Fitting, ORS Refrig. Connection, 1 7/16 " x 12 x 7/8 " ODF	1
5	40-00501-07	Valve, Service	1



5.5 HEATER LINE COMPONENTS- Y50-13606-00

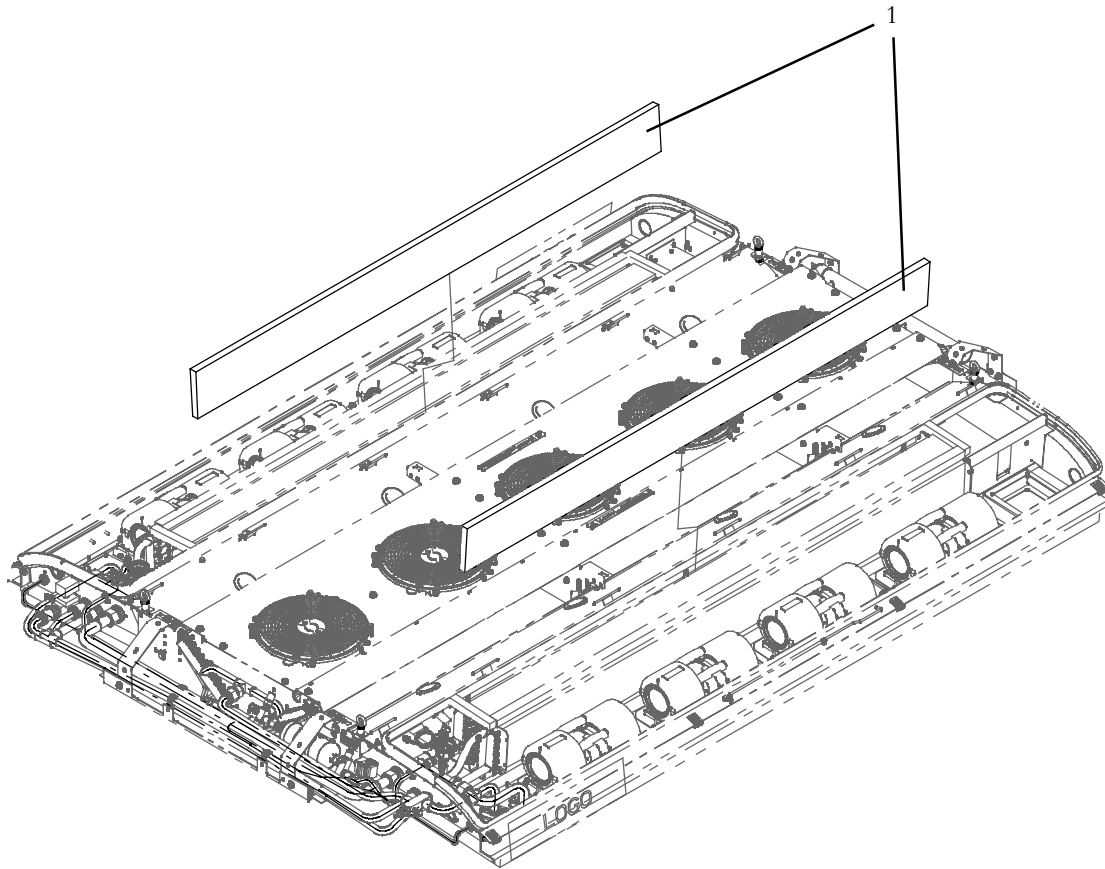


REF: KIT Y19-13608-01

Item	Part Number	Description	Qty
1	14-00194-04	Valve, Coolant, (Includes):	1
2	14-01110-02	Coil, Solenoid Valve, 24 VDC	1
3	14-50036-00	Repair Kit, Solenoid Valve	1
4	44-00318-00	Clamp, Constant Torque, 0.813" - 1.75"	14
5	Y37-00007-00	Hose, Coolant, 4 Ply Silicone	12 ft.



5.6 AIR FILTER KIT- Y50-13606-00

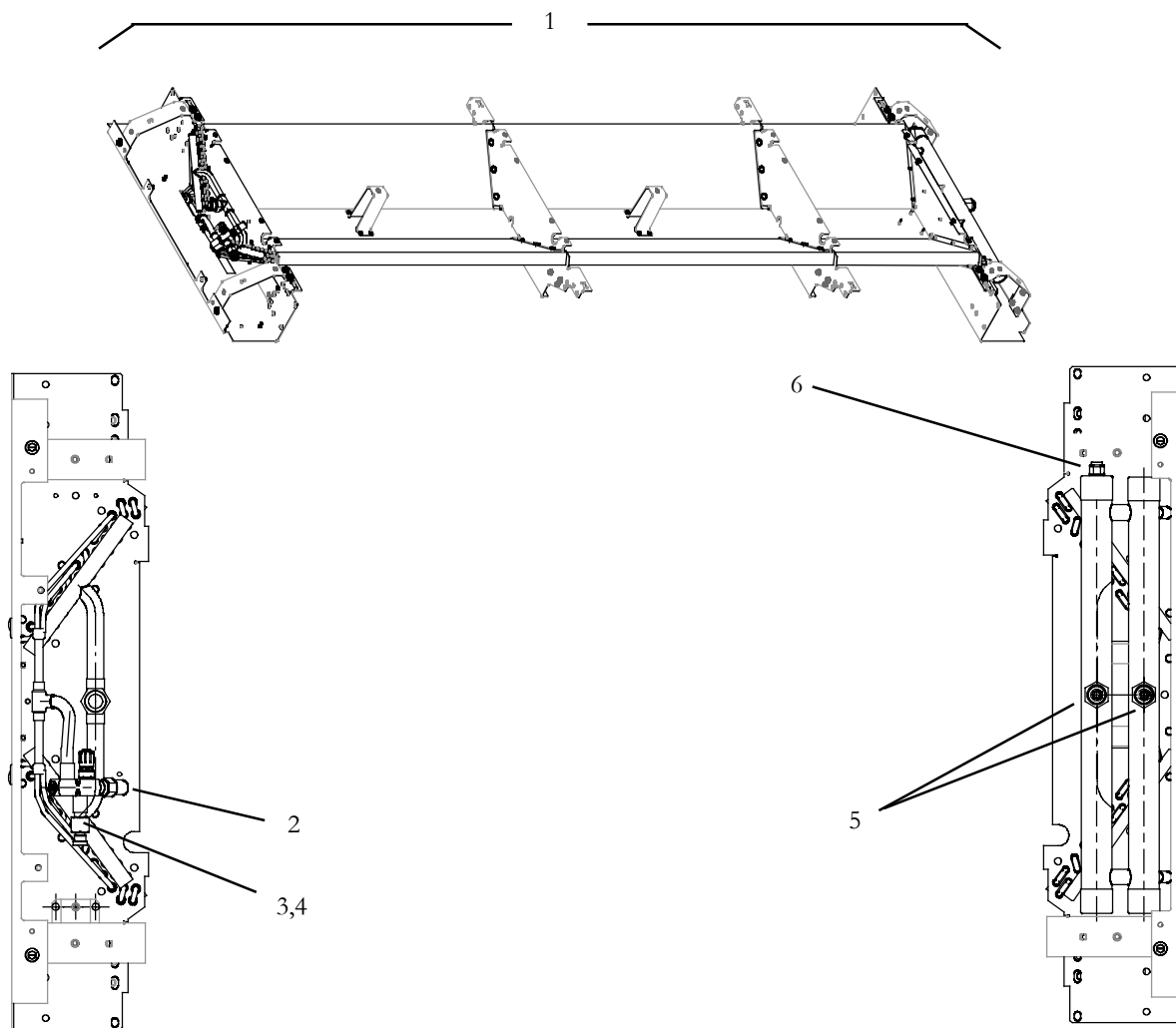


REF: KIT Y19-13614-00

Item	Part Number	Description	Qty
1	38-67005-03	Filter, AC136. IV, 74.02"(1880 MM) x 6.30" (160MM) x 0.79 (20MM) Thick	2



6 CONDENSER COIL KIT - MODEL Y50-13606-00

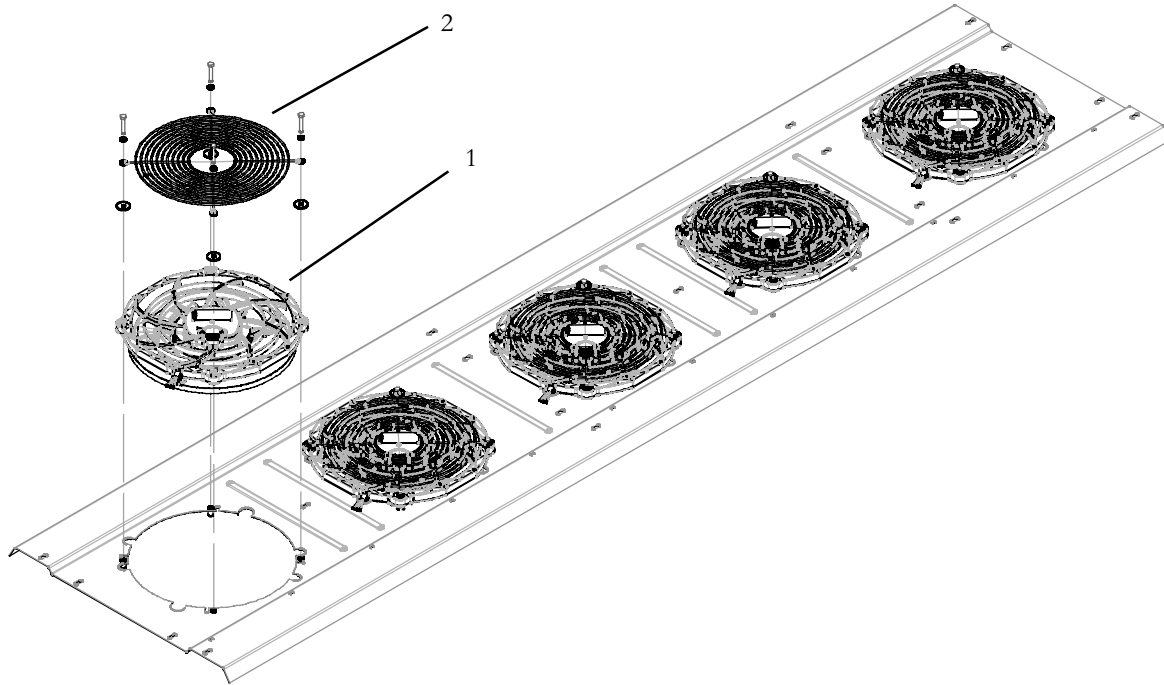


REF. KIT Y21-00010-00

Item	Part Number	Description	Qty
1	Y21-00010-00	Coil Assembly, Condenser (Includes):	1
2	40-00501-05	Valve, Service, Brass, $\frac{5}{8}$ " ODF x $\frac{5}{8}$ " ODF x Solder	1
3	40-60008-03	Shoulder, ORS #8 x $\frac{1}{2}$ " OD Tube	1
4	40-60009-03	Nut, Hex, ORS #8 x $\frac{1}{2}$ " OD Tube	1
5	AC101-203	Sight Glass	2
6	14-01032-11	Plug, Fusible	1



7 CONDENSER FAN KIT - MODEL Y50-13606-00

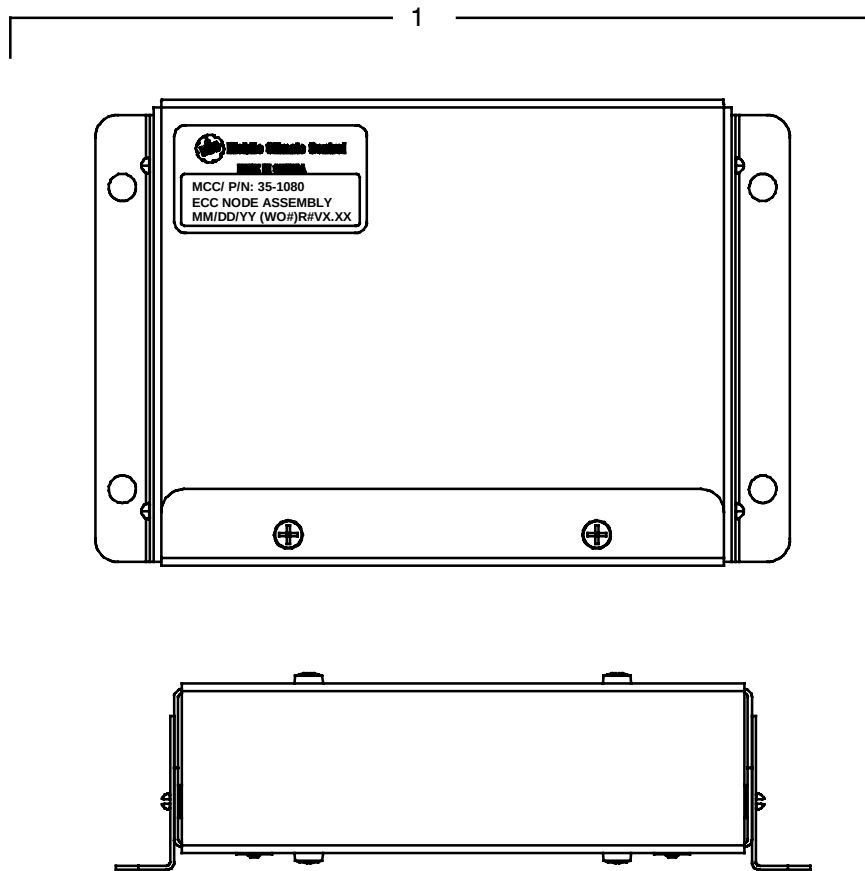


REF. KIT Y15-13601-02

Item	Part Number	Description	Qty
1	54-00634-00	Fan Motor Assembly	5
2	73-67002-00	Grille, Condenser Fan	5



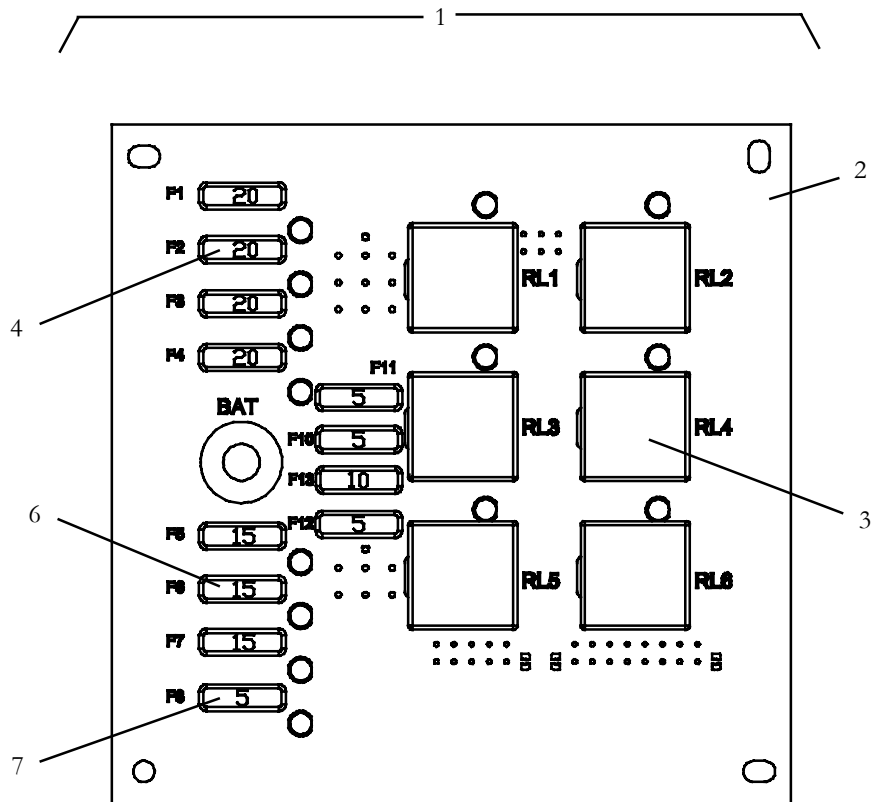
8 ELECTRICAL KIT, 19-0795 INCLUDES:
8.1 ELECTRICAL KIT, ECC NODE ASSEMBLY, 35-1080



Item	Part Number	Description	Qty
Item	Part Number	Description	Qty
1	35-1080	ECC Node Assembly	1



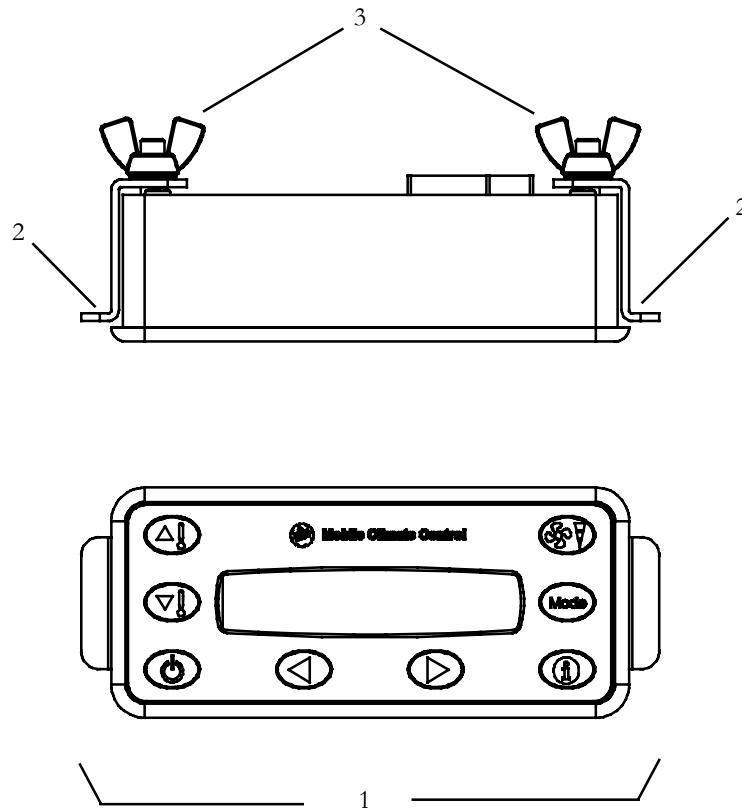
8.2 ELECTRICAL KIT, I/O BOARD ASSEMBLY, 35-0921



Item	Part Number	Description	Qty
1	35-0921	I/O Board Assembly, INCLUDES:	1
2	35-0920	I/O Board	1
3	25-1124	Relay, 24V	6
4	25-3160	Circuit Breaker, 20 Amp	4
5	25-3162	Circuit Breaker, 10 Amp	1
6	25-3161	Circuit Breaker, 15 Amp	3
7	25-3269	Circuit Breaker, 5 Amp	5
8	29-0580	Brass Stud	1
9	29-0371	Washer, Lock	3
10	29-0327	Nut, Hex (Torque 85 in. Lbs.)	3



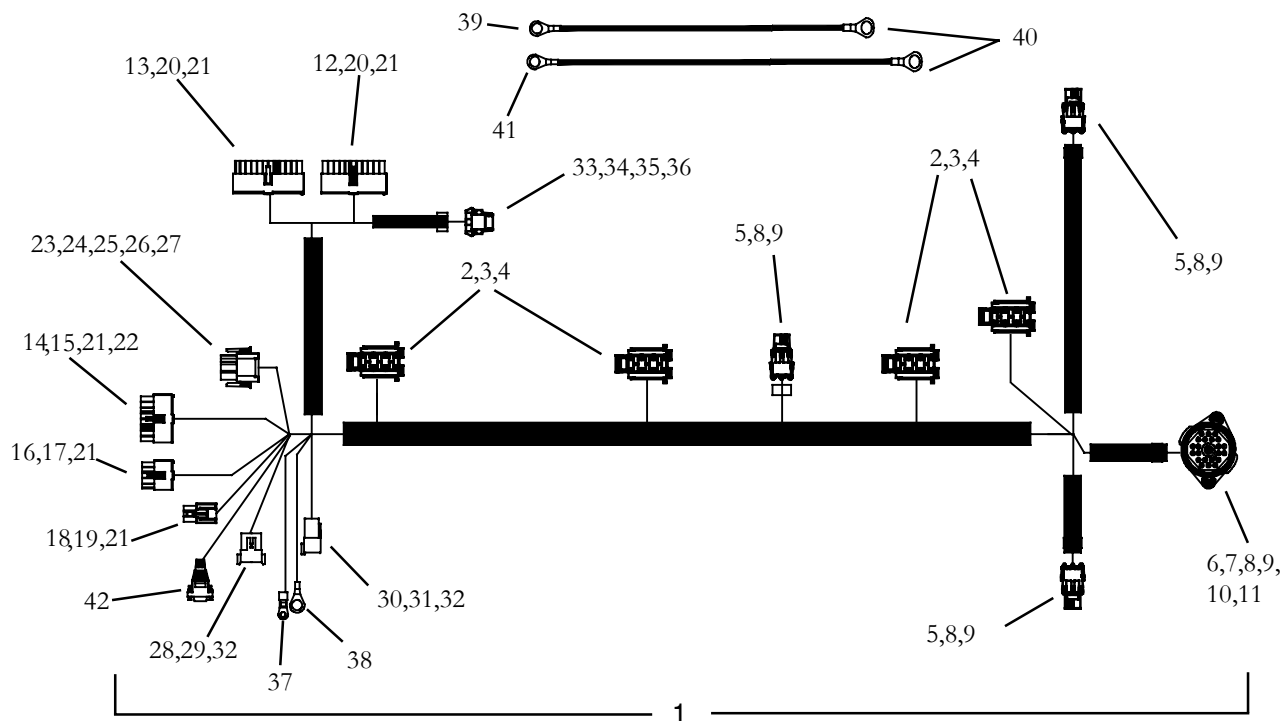
8.3 ELECTRICAL KIT, ECC DRIVERS DISPLAY, 35-1051



Item	Part Number	Description	Qty
1	35-1051	ECC Drivers Display Assembly, INCLUDES:	1
2	24-10006	Mounting Bracket	2
3	29-1042	1/4"- 20 Wing Nut	2



8.4 EVAPORATOR WIRING HARNESS ,MASTER, 25-3474



Item	Part Number	Description	Qty
1	25-3474	Evaporator Wiring Harness, Master, INCLUDES:	1
2	31-1663	Power Timer 6 Way Connector	4
3	31-1674	Female Terminal, 14 AWG	8
4	31-1673	Female Terminal, 14 AWG	8
5	31-1025	Weatherpac 2 Way, Female Connector	3
6	31-1287	Weatherpac 22 Way, Female Connector	1
7	31-1288	Weatherpac 22 Way, Secondary Lock	1
8	31-1267	Weatherpac, Female Terminal, 18 AWG	26
9	31-1131	Weatherpac,Seal, 18 AWG, (Green)	28
10	31-1166	Weatherpac, Female Terminal, 20 AWG	6
11	31-1264	Weatherpac,Seal, 20 AWG	6
12	31-1468	Connector, AMP 22 Way	1
13	31-1466	Connector, AMP 24 Way	1
14	31-1820	Connector, AMP 16 Way, (Includes):	1
15	31-1800	Seal, Interface, AMP 16 Way	1
16	31-1765	Connector, AMP 10 Way, (Includes):	1
17	31-1764	Seal, Interface, AMP 10 Way	1
18	31-1612	Connector, AMP 6 Way, (Includes):	1
19	31-1613	Seal, Interface, AMP 6 Way	1
20	31-1518	AMP, Female Terminal, 20 AWG	5

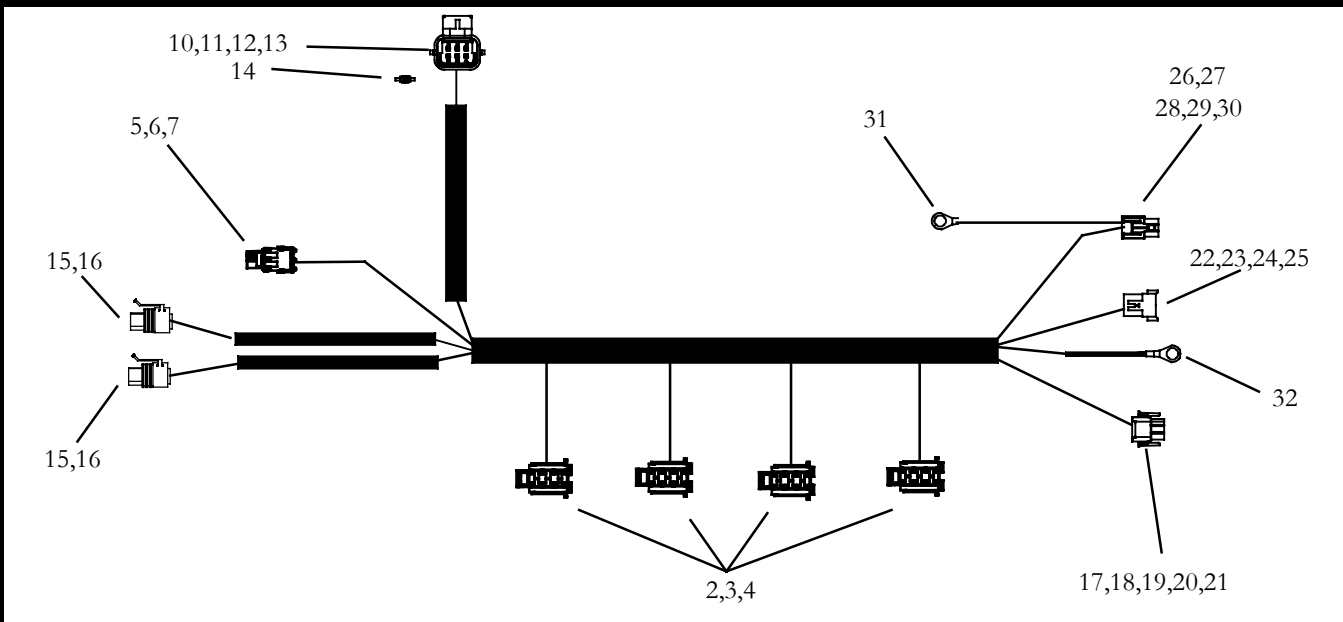


8.4 EVAPORATOR WIRING HARNESS ,MASTER, 25-3474 (CONTINUED):

Item	Part Number	Description	Qty
21	31-1517	AMP, Female Terminal, 18 AWG	50
22	31-1556	AMP, Female Terminal, 16 AWG	4
23	31-1182	Connector, AMP 9 Way	1
24	31-1792	AMP, Terminal Seal, 9 Way	1
25	31-1791	AMP, Interface Seal, 9 Way	1
26	31-1248	AMP, Female Terminal, 14-20 AWG	4
27	31-1054	AMP, Cavity Plug	5
28	31-1115	Deutsch, 12 Way, Receptacle Connector	1
29	31-1118	Deutsch, 12 Way, Wedge	1
30	31-1157	Deutsch, 6 Way, Receptacle Connector	1
31	31-1158	Deutsch, 6 Way, Wedge	1
32	31-1371	Deutsch, Male Pin Contact, 18 AWG	15
33	31-1340	PED MP, 6 Way, Female Connector	1
34	31-1388	PED MP, 6 Way, Secondary Lock	1
35	31-1517	Terminal, Female, 18 AWG	3
36	31-1232	Cavity Plug	3
37	31-1187	Ring Terminal, 10-12 AWG, 3/8"	1
38	31-1780	Ring Terminal, 6 AWG, 1/2"	1
39	31-1407	Ring Terminal, 1 AWG, 5/16"	1
40	31-1561	Ring Terminal, 1 AWG, 3/8"	2
41	31-1825	Ring Terminal, 1AWG, 1/2"	1
42	28-0637	DSUB Cable Cover	1



8.5 EVAPORATOR WIRING HARNESS , SLAVE, 25-3475



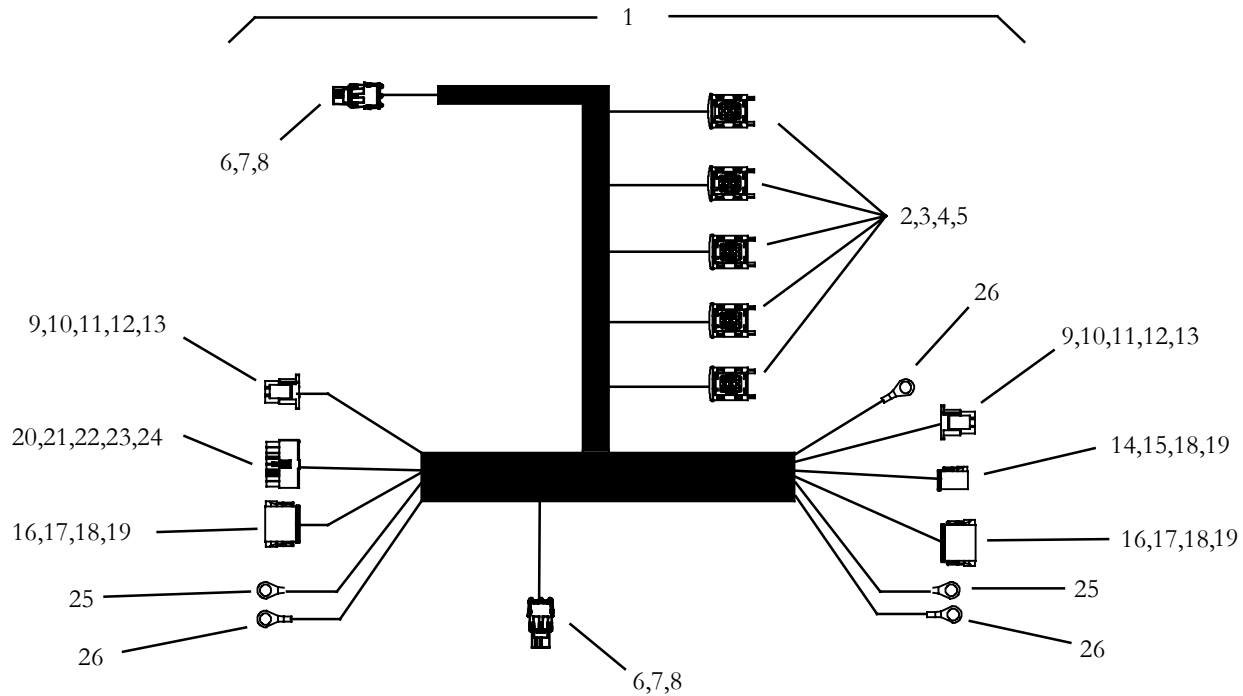
Item	Part Number	Description	Qty
1	25-3248	Evaporator Wiring Harness, Slave, INCLUDES:	1
2	31-1663	Power Timer 6 Way Connector	4
3	31-1674	Female Terminal, 14 GA	8
4	31-1673	Female Terminal, 18 GA	4
5	31-1025	Weatherpac 2 Way, Female Connector	1
6	31-1267	Weatherpac, Female Terminal, 18 GA	6
7	31-1131	Weatherpac,Seal, 18 GA, (Green)	6
8	31-1215	Weatherpac, Female Terminal, 10-12 GA	8
9	31-1264	Weatherpac,Seal, 10-12 GA, (Blue)	8
10	31-1340	MP Connector, 6 Way	1
11	31-1388	MP Connector, 6 Way, Secondary Lock	1
12	31-1088	MP Terminal, Female, 18 GA	3
13	31-1314	MP Seal, 18 GA	3
14	31-1232	MP Cavity Plug	3
15	31-1295	Connector, 3 Way Female, (Transducers)	2
16	31-1296	Terminal, Female,18 GA	6
17	31-1182	Connector, AMP 9 Way	1
18	31-1792	AMP, Terminal Seal, 9 Way	1
19	31-1791	AMP, Interface Seal, 9 Way	1
20	31-1248	AMP, Female Terminal, 14-18 GA	4
21	31-1054	AMP, Cavity Plug	5
22	31-1442	Deutsch, 12 Way, Receptacle Connector	1
23	31-1118	Deutsch, 12 Way, Wedge	1
24	31-1371	Deutsch, Male Pin Contact, 18 GA	9
25	31-1054	Cavity Plug	3
26	31-1612	Connector, AMP 6 Way	1
27	31-1517	AMP, Female Terminal, 18 GA	4



8.5 EVAPORATOR WIRING HARNESS , SLAVE, 25-3475 (CONTINUED)

Item	Part Number	Description	Qty
28	31-1613	AMP, Interface Seal	1
29	31-1573	AMP, Terminal Seal	4
30	31-1763	AMP, Cavity Plug	12
31	31-1402	Ring Terminal, 18 GA, 3/8"	1
32	31-1780	Ring Terminal, 6 GA, 1/2"	1

8.6 CONDENSER WIRING HARNESS , 25-3476



Item	Part Number	Description	Qty
1	25-3249	Condenser Wiring Harness, INCLUDES:	1
2	31-1865	Junior Timer Connector, 6 Way	5
3	31-1866	Socket Terminal, 18-14 AWG	15
4	31-1859	Wire Seal, 18-14 AWG	15
5	31-1870	Cavity Plug	5
6	31-1025	Weatherpac 2 Way, Female Connector	2
7	31-1267	Weatherpac, Female Terminal, 18 AWG	9
8	31-1131	Weatherpac, Seal, 18 AWG, (Green)	9
9	31-1603	Connector, AMP 6 Way	2
10	31-1604	Terminal Seal, AMP 6 Way	2
11	31-1606	Interface Seal, AMP 6 Way	2
12	31-1054	Cavity Plug, AMP 6 Way	12
13	31-1480	Terminal, Female, AMP 14-20 AWG	5
14	31-1159	Deutsch, 6 Way, Receptacle Connector	1
15	31-1160	Deutsch, 6 Way, Wedge	1
16	31-1116	Deutsch, 12 Way, Receptacle Connector	2

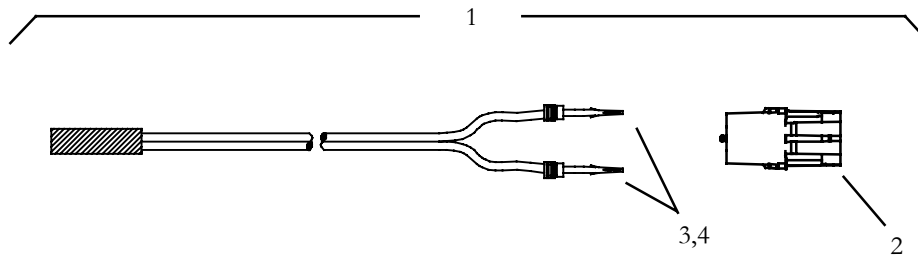


8.6 CONDENSER WIRING HARNESS , 25-3476 (CONTINUED)			
Item	Part Number	Description	Qty
17	31-1117	Deutsch, 12 Way, Wedge	2
18	31-1372	Deutsch, Female Socket Contact, 18 GA	25
19	31-1054	Deutsch,Cavity Plug	5
20	31-1820	Connector, AMP, 16 Way	1
21	31-1800	Interface Seal	1
22	31-1517	Terminal, Female, AMP 20-18 GA	5
23	31-1573	Terminal Seal	5
24	31-1763	Cavity Plug	11
25	31-1273	Ring Terminal, 4 GA, 5/16"	2
26	31-1283	Ring Terminal, 4 GA, 1/2"	3



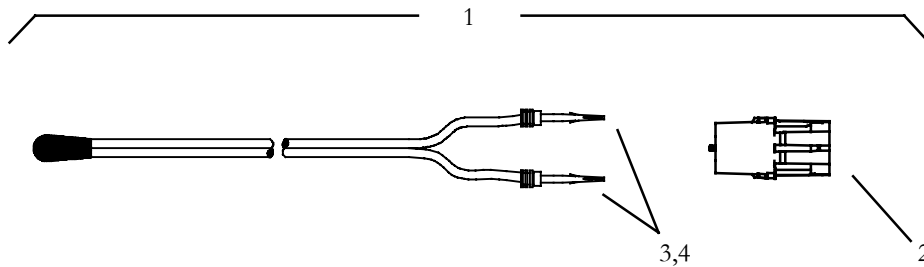
8.7 ELECTRICAL COMPONENTS, SENSORS

8.7.1 ELECTRICAL COMPONENTS, DE-ICING SENSOR



Item	Part Number	Description	Qty
1	25-3281	De-Icing Sensor Assembly (Includes):	1
2	31-1068	Weatherpac Connector, Male, 2 Way	1
3	31-1266	Weatherpac Terminal, Male, 18 GA	2
4	31-1131	Weatherpac Seal, 18 GA, (Green)	2

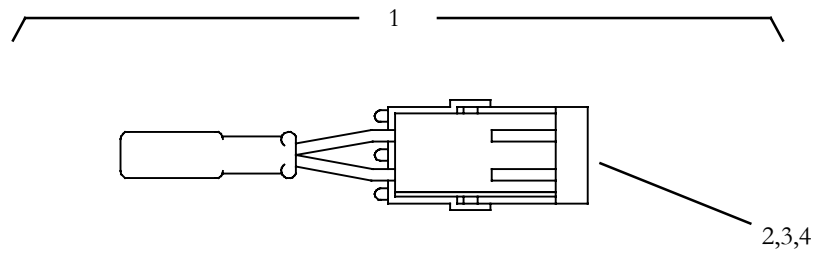
8.7.2 ELECTRICAL COMPONENTS, AIR TEMPERATURE SENSOR



Item	Part Number	Description	Qty
1	25-3280	Air Temperature Sensor Assembly (Each Includes):	2
2	31-1068	Weatherpac Connector, Male, 2 Way	1
3	31-1266	Weatherpac Terminal, Male, 18 GA	2
4	31-1131	Weatherpac Seal, 18 GA, (Green)	2



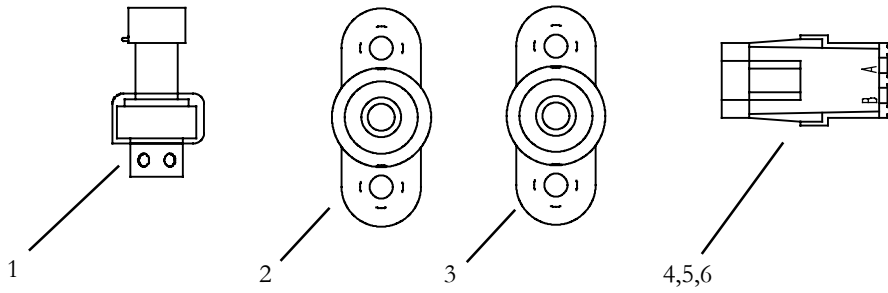
8.7.3 ELECTRICAL COMPONENTS, OUTSIDE AIR TEMPERATURE SENSOR



Item	Part Number	Description	Qty
1	25-0545	Outside Air Temperature Sensor Assembly	1
2	31-1068	Weatherpac Connector, Male, 2 Way	1
3	31-1039	Weatherpac Terminal, Male, 14 GA	2
4	31-1024	Weatherpac Seal, 14 GA, (Green)	2



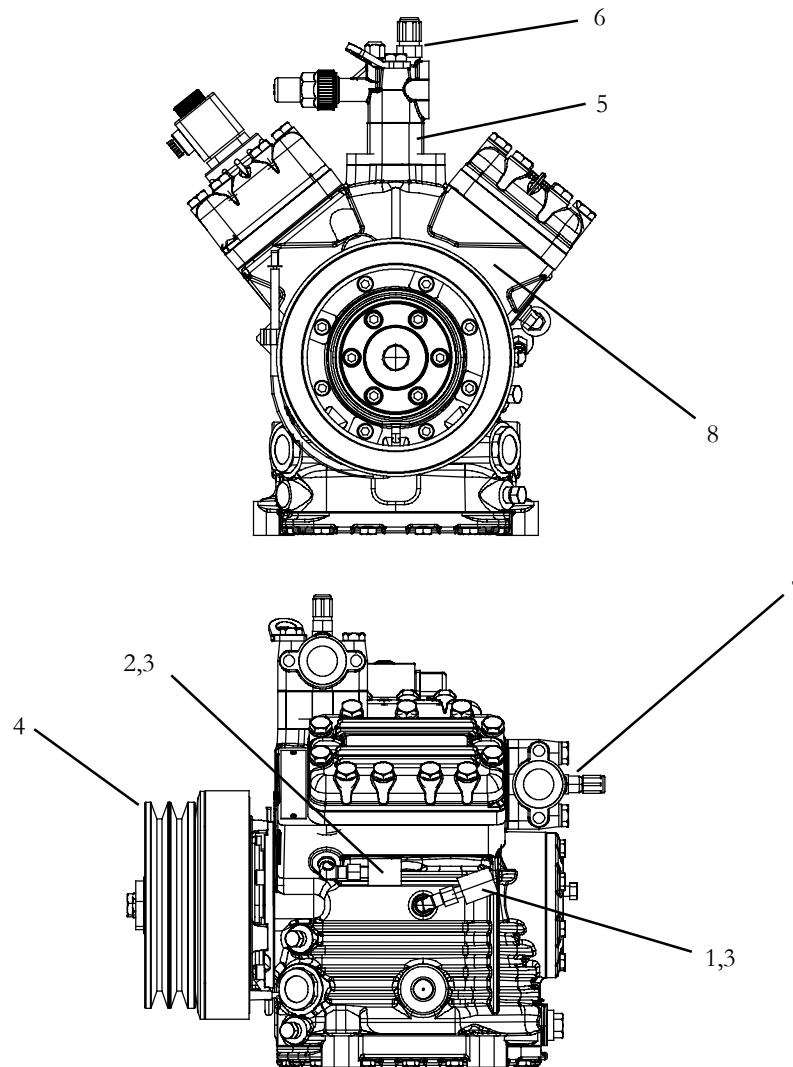
8.8 Electrical Components- Miscellaneous



Item	Part Number	Description	Qty
1	12-00352-00	Transducer, Pressure	2
2	22-62180-00	Junction Block, $\frac{3}{8}$ "-16, Double End Stud, BLACK	1
3	22-62180-01	Junction Block, $\frac{3}{8}$ "-16, Double End Stud, RED	1
4	22-02392-00	Connector, Weatherpac Shroud	1
5	22-02393-01	Terminal, Male 18-20 AWG	2
6	22-02394-01	Seal, Wire, Blue 3.45-4.30 mm Cable Dia.	2



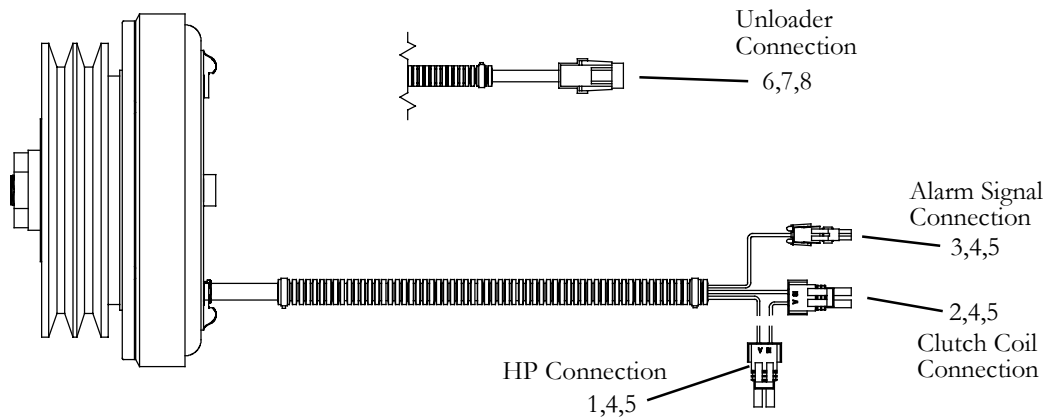
9 COMPRESSOR ASSEMBLY - Y61-FK401-01



Item	Part Number	Description	Qty
1	12-00299-01	Pressure Switch, Low	1
2	12-00299-22	Pressure Switch, High	1
3	40-60155-00	Fitting, 90 Degree, 1/8" - 27 NPTF	2
4	Y60-00033-00	Clutch Assembly, 2 - 5V Groove, 24 VDC	1
5	Y60-00034-01	Spacer Kit, Service Valve FK40	1
6	Y27-00083-01	Fitting Assembly, High Side Adaptor, 1/4" Flare x 7/16" SAE	1
7	Y27-00083-00	Fitting Assembly, Low Side Adaptor, 1/4" Flare x 7/16" SAE	1
8	Y61-FK401-98	Compressor Assembly (Bare), FK40/655 Bock	1



9.1 COMPRESSOR ASSEMBLY - ELECTRICAL CONNECTORS - Y61-FK401-01



Item	Part Number	Description	Qty
1	22-01585-00	Connector, 2 Pin WP, Tower	1
2	22-01585-02	Connector, 2 Pin WP, Tower	1
3	22-50078-63	Connector, 1 Pin WP, Tower	1
4	22-01566-01	Terminal, Female	5
5	22-02394-02	Seal, Cable	5
6	22-02392-01	Connector, 2 Pin WP, Shroud	1
7	22-02393-00	Terminal, Male	2
8	22-02394-00	Seal, Cable	2



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